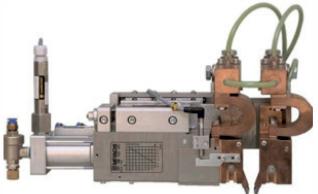
## MADA





# FP190-Z, FP200-Z Weld Pincers

Thanks to their floating bearing with locking cylinder, their outstanding follow-up properties and their short welding times the FP-series weld pincers are designed for a wide range of resistance welding applications.

The weld pincer FP-series is designed for welding of materials which require accurate, reliable and reproducible welds continuously.

Both weld pincers deliver outstanding weld process stability and consistent reproducibility

Maximum reliability and ease of maintenance generate an outstanding cost of ownership and a very long product life in operation.

#### **CONFIGURATION OPTIONS**

The FP190-Z and FP200-Z weld pincers are designed to be used in combination with a wide range of power supplies. For more information please consult the Technical Data Sheet of the respective product.

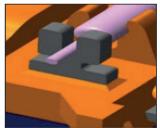
#### TYPICAL APPLICATIONS







Weld coil



Electronics

### **TECHNICAL SPECIFICATIONS**

	fP190-Z	FP200-Z
	100 =	11 = 00 =
Configuration	Weld pincer with float mounting for horizontal installation	
Maximum rating	Electric power limit	
Electrode stroke max	30 mm	
Closing stroke	pneumatic	
Welding pressure	pneumatic	
Weld force max	1100 N (options: 400 or 700 N)	3500 N
Air pressure supply	max 6 bar	
Weld force adjustment	via adjustable pressure control or proportional valve	
Electrode shape	square electrodes 7.5 x 7.5 mm	
Electrode holder	Water-cooled quick change holder	
Weld cables	2x300 mm², 700 mm long	2x500 mm², 700 mm long
Environment temp.	0-40 °C	
Cooling	Water-cooled quick-change holder	
Transmitting heat	Heat dissipation	
Legal Approval	CE compliant	

## **WEIGHT & DIMENSIONS - LEGAL APPROVAL**

	FP190-Z	FP200-Z
Weight approx.	8,3 kg w/o secondary cable	20 kg w/o secondary cable
Dimensions (LxHxD)	340x185x166 mm	578x217x179 mm

## **DRAWINGS**

